



Certificate of welding processes according to PN-EN ISO 3834-2:2021  
covers the following range:

**Product and scope of application:** Manufacturing of special steel constructions for building and power industry.

**Base materials:** 1.1, 1.2, 8.1, 10.1, 10.2

**Dimensions:** Pipe diameters from 25,0 mm  
BW: 1,4 ÷ 50,0; FW from 3,0 mm

**Welding methods:** 135 – MAG welding with solid wire electrode  
141 – TIG welding with solid filler material (wire/rod)

**Welding supervisor:** Piotr Malchrzycki (IWE)

**Deputy of welding supervisor:** ---

**Non destructive testing personnel:**

**Person responsible for non destructive testing:** Marcin Antkowiak (VT2, PT2)

**Deputy of non destructive testing responsible person:** ---

**Additional product standard / specification:** ---

**REMARKS:** The certification was granted in accordance with the certification program PR3834, date 05.05.2021.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:  
[https://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow/](https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/)

Warsaw, 21.02.2022



Artur Labus  
Director of Certification Centre