

## Annex to Certificate No. TSP-3834-702.01

## Issue 1 date 03.03.2023



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## Certificate of welding processes according to PN-EN ISO 3834-2:2021 covers the following range:

Product and scope of application: Manufacturing of special steel constructions for building and

power industry.

**Base materials:** 1.1, 1.2, 8.1, 10.1, 10.2

**Dimensions:** Pipe diameters from 25,0 mm

BW: 1,4 ÷ 50,0; FW from 3,0 mm

Welding methods: 135 – MAG welding with solid wire electrode

141 – TIG welding with solid filler material (wire/rod)

Welding supervisor: Piotr Malchrzycki (IWE)

Deputy of welding supervisor: ---

Non destructive testing personnel:

Person responsible for

non destructive testing: Marcin Antkowiak (VT2, PT2)

Deputy of non destructive testing

responsible person: ---

**Additional product** 

standard / specification: ---

**REMARKS:** The certification was granted in accordance with the certification program PR3834, date 05.05.2021.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:

https://certyfikaty-tuv-sud.pl/certyfikaty\_wyrobow/Polska 50

Warsaw, 03.03.2023

Ewelina Czerwonka
Deputy Director of Certification Centre