



AC 161

Annex to Certificate No. TSP-3834-276.00

Issue 1 date 25.01.2017

Page 1/1



Polska

**Certificate of welding processes according to PN-EN ISO 3834-2:2007  
covers the following range:**

**Product and scope of application:** Manufacturing of special steel constructions for building and power industry.

**Product standard/specification:** ISO 15609-1, ISO 15614-1, ISO 13916, ISO 17635, ISO 17662.

**Base materials:** 1.1, 1.2, 8.1

**Dimensions:**

Material thickness:

1.1, 1.2: BW od 3,0 do 50,0 mm, FW  $\geq$  4,0 mm

8.1: BW od 1,4 do 16,0 mm

Pipe diameters:

1.1, 1.2:  $\geq$  500,0 mm

8.1:  $\geq$  25,0 mm

**Welding methods:**

135 - MAG welding with solid wire electrode

141 - TIG welding with solid filler material

**Welding supervisor:**

M.Sc. Eng. Przemysław Tomaszewski (IWE)

Deputy of welding supervisor:

M.Sc. Eng. Piotr Malchrzycki (IWE)

**Non destructive testing personnel:**

Person responsible for  
non destructive testing:

Eng. Marcin Antkowiak (VT2, PT2)

Deputy of non destructive testing  
responsible person:

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**REMARKS:** The certification was granted in accordance with the certification program PR3834 01/12/2014

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:

[http://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow](http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow)

Warsaw, 25.01.2017



  
Piotr Kukuła  
Director of Certification Center