



**Certificate of welding processes according to PN-EN ISO 3834-2:2007
covers the following range:**

Product and scope of application:	Manufacturing of special steel constructions for building and power industry.
Product standard/specification:	ISO 15609-1, ISO 15614-1, ISO 13916, ISO 17635, ISO 17662.
Base materials:	1.1, 1.2, 8.1, 10.1, 10.2
Dimensions:	Material thickness: BW: up to 1,4 to 50,0 mm FW: up to 3,0 mm Pipe diameters up to 25,0 mm
Welding methods:	135 – MAG welding with solid wire electrode 141 – TIG welding with solid filler material (wire/rod)
Welding supervisor:	Piotr Malchrzycki (IWE)
Deputy of welding supervisor:	---
Non destructive testing personnel:	
Person responsible for non destructive testing:	Marcin Antkowiak (VT2, PT2)
Deputy of non destructive testing responsible person:	---

REMARKS: The certification was granted in accordance with the certification program PR3834, date 01.02.2019.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 21.02.2020




Artur Labus
Director of Certification Centre